

IN THE SPECIFICATION:

In the paragraph on page 4, beginning at line 4, please amend the specification as follows:

To create a bond/weld area 20, the trim ring 10 is supported by a nest 18. The headliner 12 is then placed over the trim ring 10. FIGS. 2A through 2E depicts the motion of the sonic [[weld]] horn 14 to bond/weld the headliner 12 to the trim ring 10. As the sonic horn 14 vibrates, a melt is created that bonds/welds the headliner 12 to the trim ring 10. Energy directors 16 can be placed on the trim ring 10 to facilitate the welding process. These energy directors 16 ~~comprise~~ are comprised of plastic. As the sonic horn 14 vibrates, the energy directors 16 will melt and assist in bonding/welding the headliner 12 to the trim ring 10. .